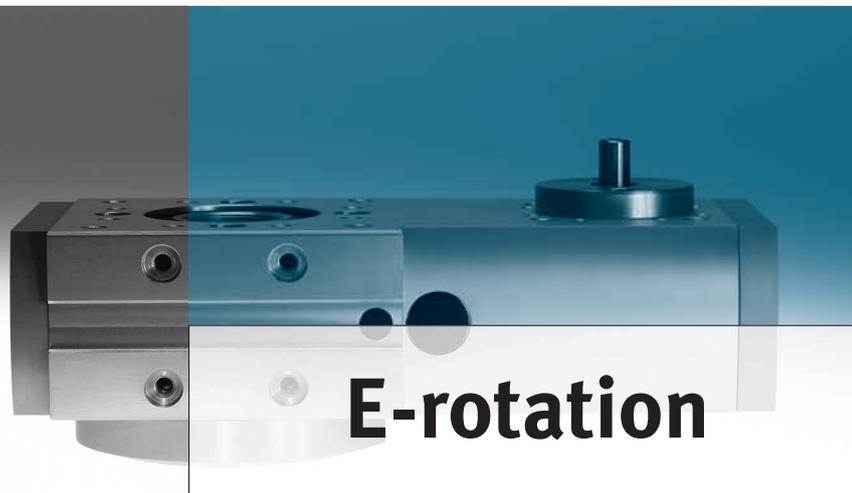


# Electric rotary drive module ERMB

FESTO



Weights of up to 15 kg can be rotated dynamically and flexibly with the freely positionable, electric rotary drive module ERMB. The ERMB can naturally be systematically incorporated in a mechatronic multi-axis modular system: as a phi axis with any rotation angle  $>360^\circ$  or “stand alone” as a small NC controlled rotary table.

### Quicker to install

Standardized adapter plates serve as a mechanical connection between linear axes and grippers. The ERMB is impressive with mounting interfaces on all sides and a high-strength rotary flange with large hollow shaft diameter. This concept enormously reduces planning and design costs. A harmonised range of motors are available for driving the ERMB. A uniform controller concept simplifies the use of servo and stepper motors and a comprehensive software platform simplifies commissioning and control. The ERMB's perfor-

mance adapts to requirements dependent on the motor technology used.

### Simply balanced

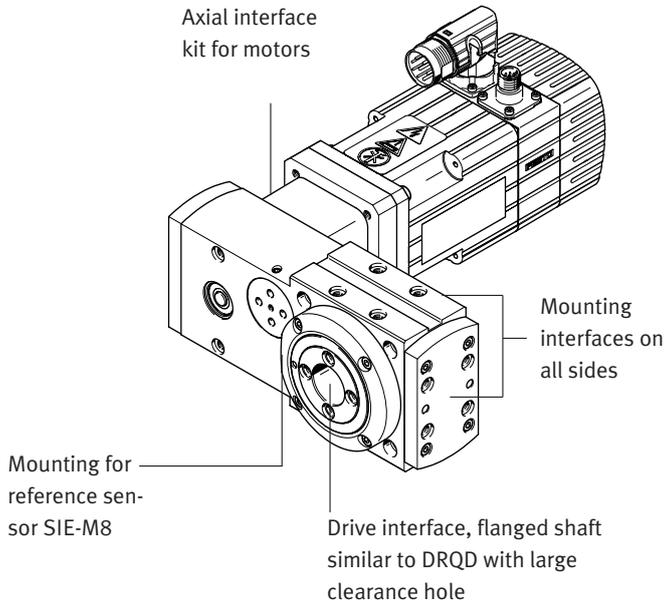
The ERMB rotary module effectively minimises vibrations in multi-axis systems, thanks to uniform movements and user-defined acceleration ramps, and thus increases the performance of the entire system. Unlike rotary modules using shock absorbers, movements to the end position are smooth and wear-free.



151.1.PSI →

Product Short Information

# Electric rotary drive module ERMB



The EAPS sensing module, available as an accessory, makes it possible to define impermissible areas using 2 inductive sensors and trip cams.



EAPS with casing



EAPS without casing

## Technical data

Size	ERMB-20	ERMB-25	ERMB-32
Max. output torque [Nm]	3.15	8.8	25.5
Gear unit ratio [i]	4.5:1	4:1	3:1
Max. output speed [r.p.m.]	300	300	300
Rotation angle [°]	Endless		

## Position sensing/reference switch:

Sensing on the rotary module takes place with SIEN-M8 type inductive sensors. This is accomplished by sensing a 90° adjustable indexing pin.

## Repetition accuracy

Repetition accuracy (with servo motors type EMMS-AS)	Max. $\pm 0.03^\circ$
Repetition accuracy (with MTR-DCI)	Max. $\pm 0.05^\circ$
Repetition accuracy (with stepper motors EMMS-ST I)	Max. $\pm 0.08^\circ$

## Mass moments of inertia and positioning times

Max. mass moment of inertia [kgcm <sup>2</sup> ]			
with EMMS-AS	50	200	1000
with EMMS-ST	30	100	500
with MTR-DCI-...-G7	50	300	1000
with MTR-DCI-...-G14	200	1200	3700
Min. positioning times [180°/s], dependent on load and motor	<0.3	<0.3	<0.3

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