## Service units, D series, polymer

**Functional** 

## **FESTO**



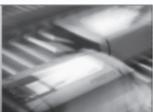
Core functionalities of compressed air preparation

# Core service functions in proven Festo quality: D series, polymer

Perfect for the key tasks of compressed air preparation: the D series service units, polymer (DB components). The ideal introductory series into the world of modern compressed air preparation. Upgradeable thanks to the modularity of the Festo D series







Core functionalities:

Extendable ...

and available without delay!

## Economical thanks to focusing on the basics

Economical compressed air preparation for basic requirements: this range concentrates on the core functions of compressed air preparation. Ideal for applications requiring reduced functionality and reliable quality.

## Combinable for enhanced compressed air preparation

The functions of service units can be extended at any time thanks to the compatibility of the D series, polymer and D series, metal. They can be easily combined with components such as on-off valves or soft-start valves.

#### Available without delay

In addition to their intrinsic features, DB components offer two further benefits: Availability ex-stock ensures short delivery times and reliable deliveries. Furthermore, pre-assembly and testing before the components leave the factory ensure greater reliability.



- 1 Economical functionality:
  Permissible primary pressure up
  to max. 10 bar
- 2 Concentrated product range: filter regulator, pressure regulator and filter regulator/lubricator service unit
- Reliable in use: high-strength housing made of long-fibre polyamide with integrated connecting threads simple to install and use.

### Easy to combine:

The individual DB components and modules from the standard service units of the D series, metal can be easily extended to form new combinations.

More information on the D series: Information brochure 403, the catalogue on CD-ROM and on the Internet under www.festo.de/downloadarea





## Service units, D series, polymer Product range overview

Туре		Size	Pneumatic connec	l de la companya de		Pressure regulation range [bar]	Grade of filtration [μm]	
			<b>G</b> ½8	G½	<b>G</b> ½	0.5 7	5	40
Service units								
FRC		Mini	•	•	-	•	•	-
Individual device	ces							
Filter regulators <b>LFR</b>		Mini		•	-			•
	·	1	•			<u> </u>	<u> </u>	
Pressure regulators LR		Mini	•		-	•	-	-
Pressure regulator combinations LRB-K		Mini	-	-	•	•	-	-

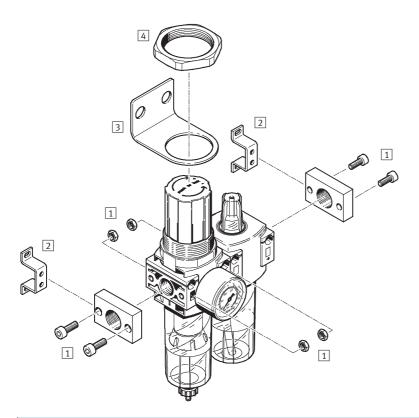


## **Service units, D series, polymer** Product range overview

Туре	Size	Condensate dra	in	Pressure displa	у	Actuator lock	Regulating fund	tions	→ Page
		Manual rotary	Semi-automatic	With pressure gauge	Without pressure gauge	Rotary knob with detent	With secondary venting	With return flow function	
Service units	_								_
FRC	Mini	•	•	•	-	•	•	•	6
Individual devi	ces								
Filter regulators LFR	Mini	•	•	•	•	•	•	•	12
Dragging	Mini	i		i	I	<u> </u>	<u> </u>	I	10
Pressure regulators LR	MIIII	_	-	•	•	•	•	•	18
Pressure regulator combinations LRB-K	Mini	-	-	-	•	•	•	•	23



# Service units FRC, D series, polymer Peripherals overview



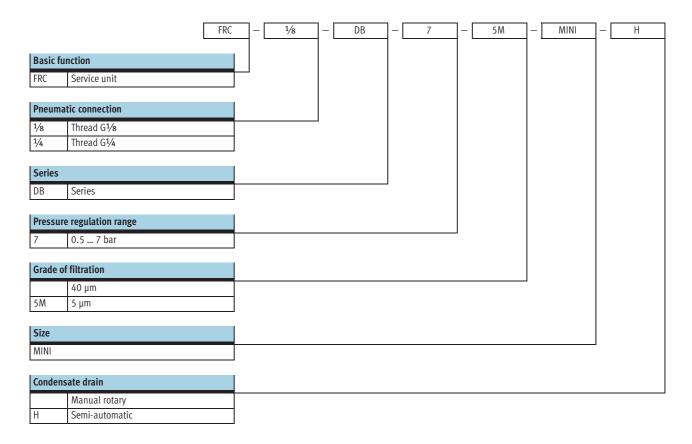
Mou	Mounting attachments and accessories						
		→ Page					
1	Connecting plate kit	30					
	PBL						
2	Mounting bracket	31					
	HFOE						
3	Mounting bracket	30					
	HR-D						
4	Hex nut	30					
	HMR						



## Service units FRC, D series, polymer

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Type codes





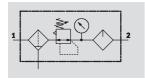
### Service units FRC, D series, polymer

Technical data

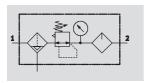
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Function

Condensate drain manual rotary



semi-automatic











- Filter, regulator and lubricator functions in a single unit
- High flow rate and highly efficient removal of contaminants
- Good regulating characteristics with minimal pressure hysteresis
- Setting values are secured by means of the rotary knob with detent
- With manual or semi-automatic condensate drain

The following oils are recommended for Festo components:
Viscosity range to

ISO 3448 class VG 32 32 mm<sup>2</sup>/s (cSt) at 40 °C

- Festo special oil
  - **→** 11
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

General technical data						
Size		Mini				
Pneumatic connection		G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>4</sub>			
Operating medium		Compressed air				
Design		Filter/regulator/lubricator				
Regulating function		With return flow function				
		With secondary venting				
Type of mounting		Inline installation				
		Via through-holes				
		Via mounting bracket				
Assembly position		Vertical ±5°				
Grade of filtration	[µm]	5 or 40				
Max. hysteresis	[bar]	0.5				
Input pressure [bar]		1.510				
Pressure regulation range [bar]		0.5 7				
Pressure indication		Via pressure gauge				
Pressure gauge connection		G1/8				

Standard nominal flow rate <sup>1)</sup> qnN [l/min]							
Pneumatic connection G1/8 G1/4							
Mini	Mini						
Grade of filtration	5 μm	≥ 400	≥ 550				
	40 μm	≥ 550	≥ 650				

<sup>1)</sup> Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p$  = 1 bar.



## **Service units FRC, D series, polymer** Technical data

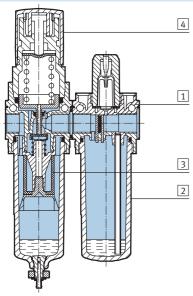
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Ambient conditions	Ambient conditions				
Size		Mini			
Ambient temperature	[°C]	-5 +50			
Temperature of medium	[°C]	-5 +50			
Corrosion resistance class	CRC <sup>1)</sup>	1			

1) Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Weight [g]	
Size	Mini
Service unit	300

### Materials Sectional view



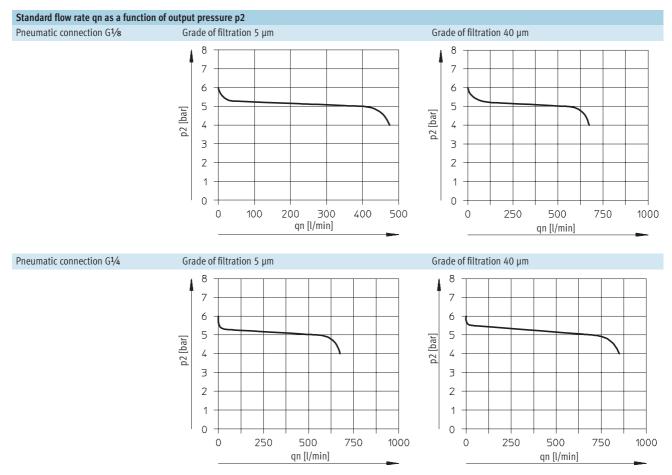
Serv	ice unit	Mini
1	Housing	Polyamide, reinforced
2	Bowl	Polycarbonate
3	Filter	Polyethylene
4	Rotary knob	Polyacetate
_	Seals	Nitrile rubber



## Service units FRC, D series, polymer

**FESTO** 

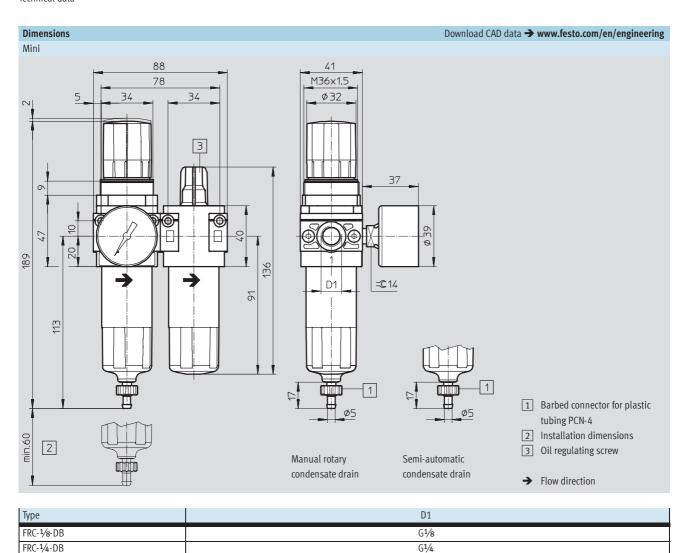
Technical data



Primary pressure p1 = 10 bar



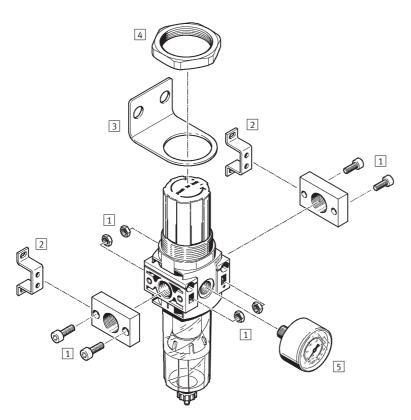
## **Service units FRC, D series, polymer** Technical data



Ordering data				
Pressure regulation ra	ange 0.5 7 ba	r		
Condensate drain	Size	Connection	Grade of filtration 5 µm	Grade of filtration 40 µm
			Part No. Type	Part No. Type
With pressure gauge				
Manual rotary	Mini	G1/8	537 659 FRC-1/8-DB-7-5M-MINI	537 655 FRC-1/8-DB-7-MINI
		G <sup>1</sup> / <sub>4</sub>	537 658 FRC- <sup>1</sup> / <sub>4</sub> -DB-7-5M-MINI	537 654 FRC-1/4-DB-7-MINI
Semi-automatic	Mini	G1/8	537 661 FRC-1/8-DB-7-5M-MINI-H	537 657 FRC-1/8-DB-7-MINI-H
		G1/4	537 660 FRC-1/4-DB-7-5M-MINI-H	537 656 FRC-1/4-DB-7-MINI-H

Ordering data – Special oil							
	Scope of delivery	Part No.	Туре				
	1 litre	152 811	OFSW-32				

# Filter regulators LFR, D series, polymer Peripherals overview



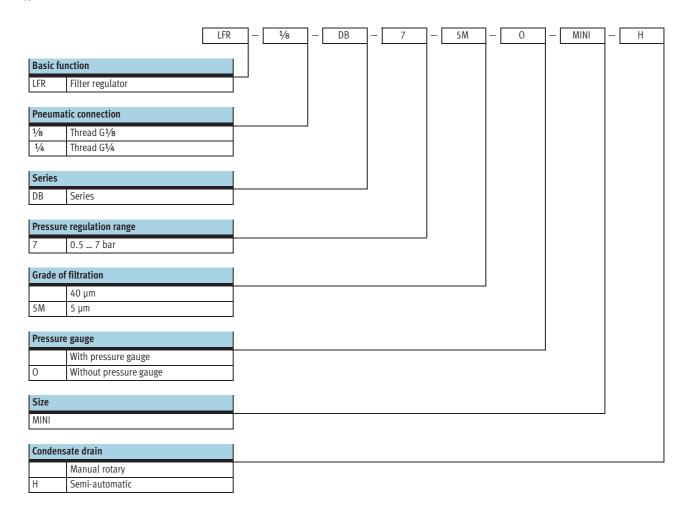
Mou	nting attachments and accessories	
		→ Page
1	Connecting plate kit	30
	PBL	
2	Mounting bracket	31
	HFOE	
3	Mounting bracket	30
	HR-D	
4	Hex nut	30
	HMR	
5	Pressure gauge	33
	MA	



### Filter regulators LFR, D series, polymer

**FESTO** 

Type codes



### -O- New

### Filter regulators LFR, D series, polymer

Technical data

Function

with pressure gauge Condensate drain manual rotary



semi-automatic

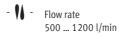


without pressure gauge Condensate drain manual rotary



semi-automatic











- Space-saving design with filter and regulator in a single unit
- Good particle separation and high flow rate
- Good regulating characteristics with minimal hysteresis
- With manual or semi-automatic condensate drain
- Setting values are secured by locking the rotary knob
- Choice of filter cartridges: 5 µm or 40 µm

**FESTO** 

■ Filter cartridges → 35

General technical data	eneral technical data						
Size		Mini					
		with pressure gauge		without pressure gauge			
Pneumatic connection		G½8	G1/4	G1/8	G1/4		
Operating medium		Compressed air					
Design		Filter regulator with pressure	gauge	Filter regulator without pressu	ıre gauge		
Regulating function		With return flow function					
		With secondary venting					
Type of mounting		Inline installation					
		Via through-holes					
		Via mounting bracket					
Assembly position		Vertical ±5°					
Grade of filtration	[µm]	5 or 40 5 or 40					
Max. hysteresis	[bar]	0.5					
Input pressure [bar]		1.5 10					
Pressure regulation range [bar]		0.5 7					
Pressure indication		Via pressure gauge G½ prepared					
Pressure gauge connection		G1/8	G½				

Standard nominal flow rate <sup>1)</sup> qnN [l/min]			
Pneumatic connection		G½	G <sup>1</sup> / <sub>4</sub>
Mini			
IVIIII			
Grade of filtration	5 μm	≥ 500	≥ 1000

<sup>1)</sup> Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p$  = 1 bar.



## Filter regulators LFR, D series, polymer Technical data

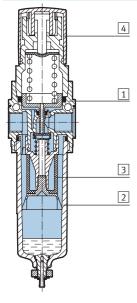
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Ambient conditions		
Size		Mini
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Corrosion resistance class	CRC <sup>1)</sup>	1

<sup>1)</sup> Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Weight [g]	
Size	Mini
Filter regulator	200

### Materials Sectional view

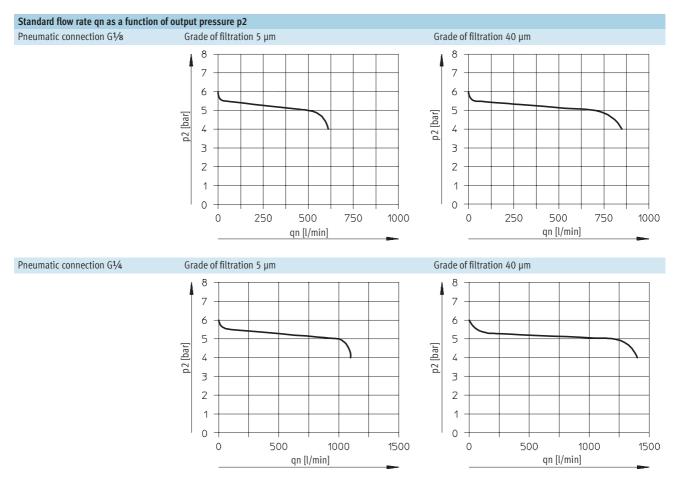


Filte	r regulator	Mini
1	Housing	Polyamide, reinforced
2	Bowl	Polycarbonate
3	Filter	Polyethylene
4	Rotary knob	Polyacetate
_	Seals	Nitrile rubber



## Filter regulators LFR, D series, polymer Technical data

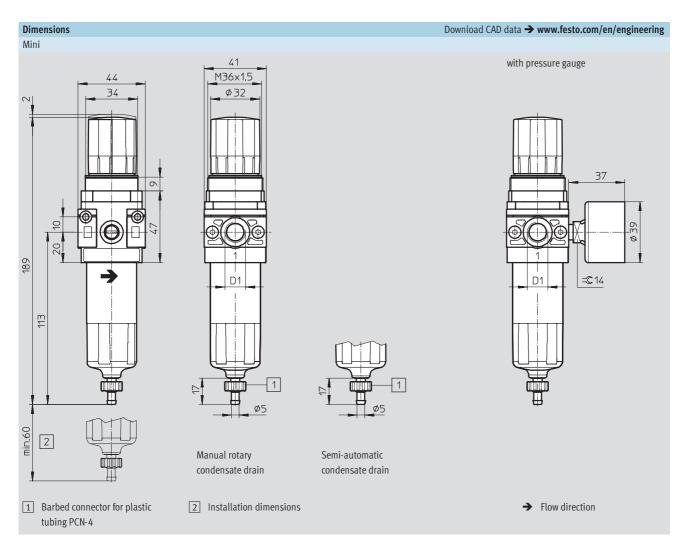
**FESTO** 



Primary pressure p1 = 10 bar



## Filter regulators LFR, D series, polymer Technical data



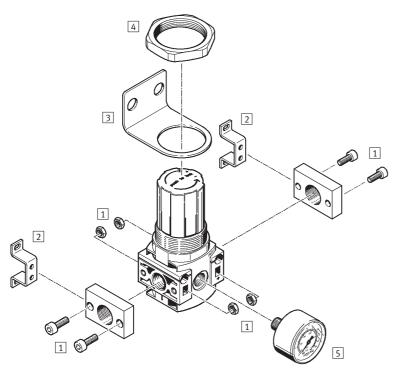
Туре	D1
LFR-1/8-DB	G1/8
LFR-1/4-DB	G1⁄4

Ordering data				
Pressure regulation ra	ange 0.5 7 ba	r		
Condensate drain	Size	Connection	Grade of filtration 5 µm	Grade of filtration 40 µm
			Part No. Type	Part No. Type
With pressure gauge				
Manual rotary	Mini	G1/8	539 687 LFR-1/8-DB-7-5M-MINI	539 683 LFR-1/8-DB-7-MINI
		G1/4	539 689 LFR-1/4-DB-7-5M-MINI	539 685 LFR-1/4-DB-7-MINI
		•		
Semi-automatic	Mini	G1/8	539 688 LFR-1/8-DB-7-5M-MINI-H	539 684 LFR-1/8-DB-7-MINI-H
		G1/4	539 690 LFR-1/4-DB-7-5M-MINI-H	539 686 LFR-1/4-DB-7-MINI-H
	•	•	•	
Without pressure gau	ge			
Manual rotary	Mini	G1/8	537 648 LFR-1/8-DB-7-5M-O-MINI	537 651 LFR-1/8-DB-7-O-MINI
		G1/4	537 644 LFR-1/4-DB-7-5M-O-MINI	537 647 LFR-1/4-DB-7-O-MINI
		•	•	· ·
Semi-automatic	Mini	G1/8	537 650 LFR-1/8-DB-7-5M-O-MINI-H	537 649 LFR-1/8-DB-7-O-MINI-H
		G1/4	537 646 LFR-1/4-DB-7-5M-O-MINI-H	537 645 LFR-1/4-DB-7-O-MINI-H



# Pressure regulators LR, D series, polymer Peripherals overview





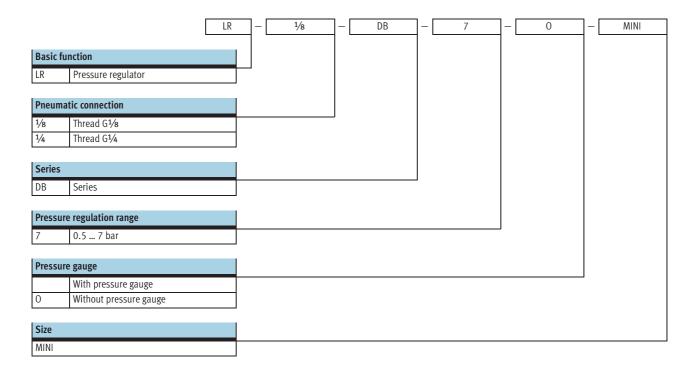
Mou	Mounting attachments and accessories			
		→ Page		
1	Connecting plate kit	30		
	PBL			
2	Mounting bracket	31		
	HFOE			
3	Mounting bracket	30		
	HR-D			
4	Hex nut	30		
	HMR			
5	Pressure gauge	33		
	MA			



## Pressure regulators LR, D series, polymer

**FESTO** 

Type codes





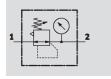
## Pressure regulators LR, D series, polymer

Technical data

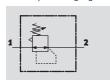
**FESTO** 

### Function

with pressure gauge



without pressure gauge











- Setting values are secured by locking the rotary knob
- Good regulating characteristics with minimal pressure hysteresis

■ High flow rate

General technical data					
Size		Mini			
		With pressure gauge		Without pressure	e gauge
Pneumatic connection		G½8	G <sup>1</sup> / <sub>4</sub>	G1/8	G1/4
Operating medium		Compressed air			·
Design		Pressure regulator wi	th pressure gauge	Pressure regulate	or without pressure gauge
Regulating function		With return flow function	tion		
		With secondary vention	ng		
Type of mounting		Inline installation			
		Via through-holes			
		Via mounting bracket			
		Front panel mounting			
Assembly position		Any			
Max. hysteresis	[bar]	0.5			
Input pressure	[bar]	r] 1.5 10			
Pressure regulation range	ge [bar] 0.5 7				
Pressure indication		Via pressure gauge G½ prepared			
Pressure gauge connection		G1/8			

Standard nominal flow rate <sup>1)</sup> qnN [l/min]			
Pneumatic connection G½ G½			
Mini			
Pressure regulation range 0.5 7 bar ≥ 800 ≥ 1300			

<sup>1)</sup> Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta$ p = 1 bar.



## Pressure regulators LR, D series, polymer

**FESTO** 

Technical data

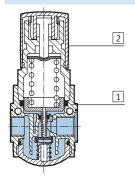
Ambient conditions		
Size		Mini
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Corrosion resistance class	CRC <sup>1)</sup>	1

<sup>1)</sup> Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Weight [g]	
Size	Mini
Pressure regulator	150

### Materials

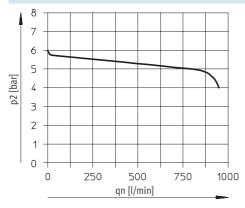
### Sectional view



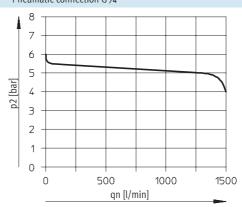
Pressure regulator		Mini	
1 Housing		Polyamide, reinforced	
2	Rotary knob	Polyacetate	
-	Seals	Nitrile rubber	

### Standard flow rate qn as a function of output pressure p2

Pneumatic connection G½8



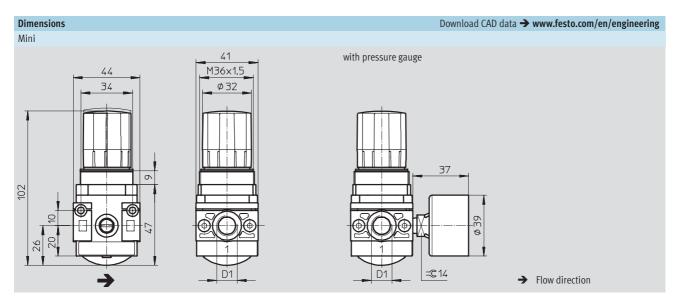
Pneumatic connection G1/4



Primary pressure p1 = 10 bar



# Pressure regulators LR, D series, polymer Technical data

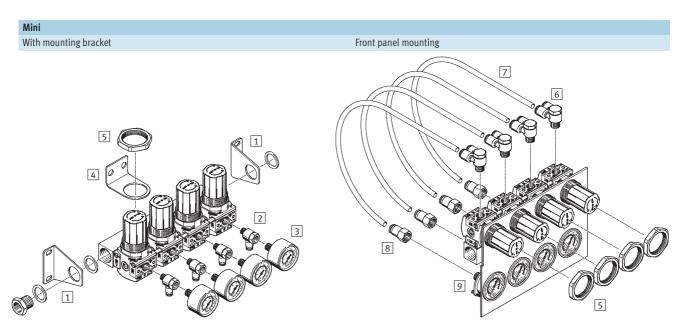


Туре	D1
Mini	
LR-1/8-DB	G½
LR-1/4-DB	G1/4

Ordering data	dering data					
Size	Connection	Pressure regulation range 0.5 7 bar				
		Part No. Type				
With pressure	With pressure gauge					
Mini	G1/8	539 681 LR-1/8-DB-7-MINI				
	G1/4	539 682 LR- <sup>1</sup> / <sub>4</sub> -DB-7-MINI				
Without press	ure gauge					
Mini	G1/8	537 642 LR-1/8-DB-7-O-MINI				
	G1/4	537 643 LR-1/4-DB-7-O-MINI				



# Pressure regulator combinations LRB-K, D series, polymer Peripherals overview



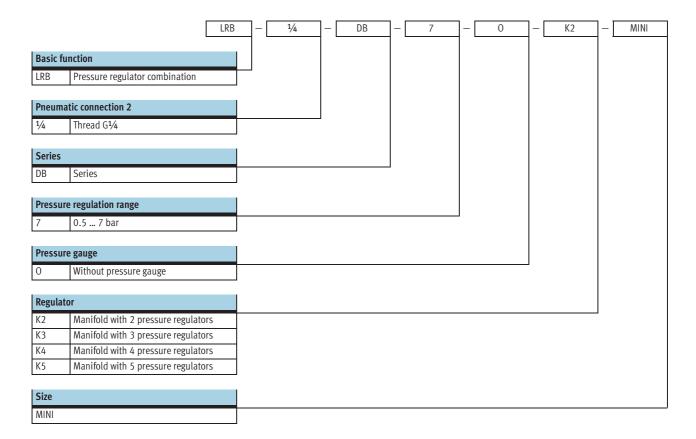
Mou	Mounting attachments and accessories						
		With mounting bracket	Front panel mounting	→ Page			
1	Mounting bracket kit HRBS-DB-MINI	•	-	31			
2	Push-in T-fitting QSTF	•	-	34			
3	Pressure gauge MA	•	-	33			
4	Mounting bracket HR-D	•	-	30			
5	Hex nut HMR	•	•	30			
6	Push-in Y-fitting QSYLV	-	•	34			
7	Plastic tubing PUN-E	-	•	35			
8	Push-in fitting QSF	-	•	34			
9	Flanged pressure gauge FMA	-	•	33			



## Pressure regulator combinations LRB-K, D series, polymer

**FESTO** 

Type codes





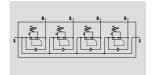
## Pressure regulator combinations LRB-K, D series, polymer

**FESTO** 

Technical data

### Function

without pressure gauge











- Good control characteristics with low hysteresis and primary pressure compensation
- Manifold assembly with through air supply
- For the configuration of a regulator manifold with independent pressure ranges
- Setting values are secured by locking the rotary knob

General technical data				
Size		Mini		
Pneumatic connection 1		G½		
Pneumatic connection 2		G1/4		
Operating medium		Compressed air		
Regulating functions		Output pressure constant		
		With return flow function		
		With secondary venting		
Design		Directly actuated piston regulator		
		On P-manifold		
Type of mounting		Front panel mounting		
		Via accessories		
Assembly position		Any		
Max. hysteresis [bar]		0.5		
Input pressure	[bar]	1.5 10		
Pressure regulation range	[bar]	0.5 7		

Standard nominal flow rate <sup>1)</sup> qnN [l/min]				
Size Mini				
Pressure regulation range 0.5 7 bar	≥1000			

<sup>1)</sup> Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p$  = 1 bar.

Ambient conditions					
Ambient temperature	[°C]	-5 +50			
Temperature of medium	[°C]	-5 +50			
Corrosion resistance class	CRC <sup>1)</sup>	1			

<sup>1)</sup> Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



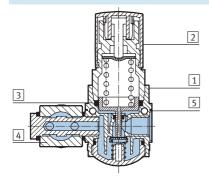
# Pressure regulator combinations LRB-K, D series, polymer Technical data

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Weight [g]	Veight [g]						
Size	Mini						
Manifold with 2 pressure regulators	Manifold with 2 pressure regulators						
LRBK2	500						
Manifold with 3 pressure regulators							
LRBK3	750						
Manifold with 4 pressure regulators							
LRBK4	1000						
Manifold with 5 pressure regulators							
LRBK5	1250						

### Materials

Sectional view



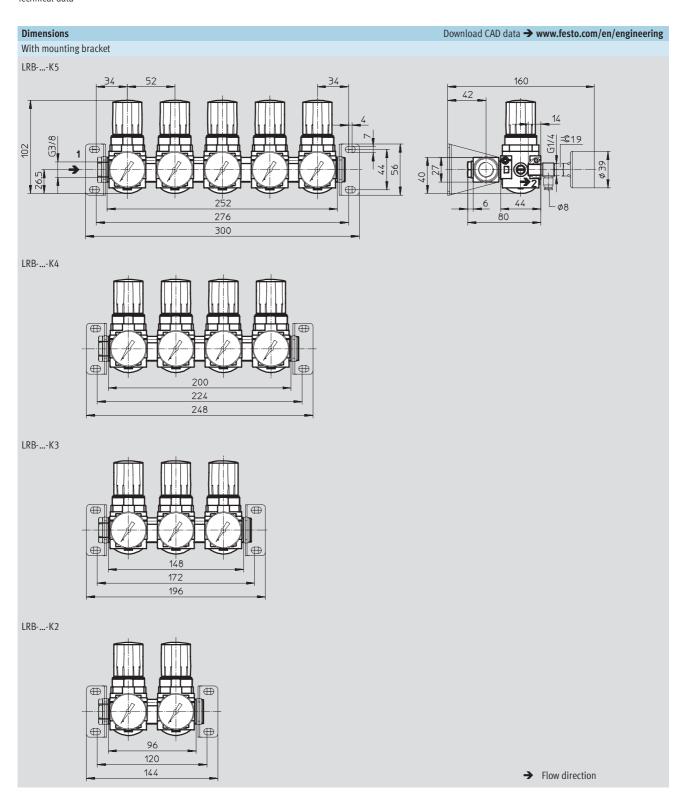
Pressure regulator	Mini		
1 Housing	Polyamide, reinforced		
2 Rotary knob	Polyacetate		
3 Sealing ring	Polyvinyl chloride		
4 Manifold strip	Wrought aluminium alloy		
5 Spacing bolt	Wrought aluminium alloy		
- Seals	Nitrile rubber		



## Pressure regulator combinations LRB-K, D series, polymer

**FESTO** 

Technical data

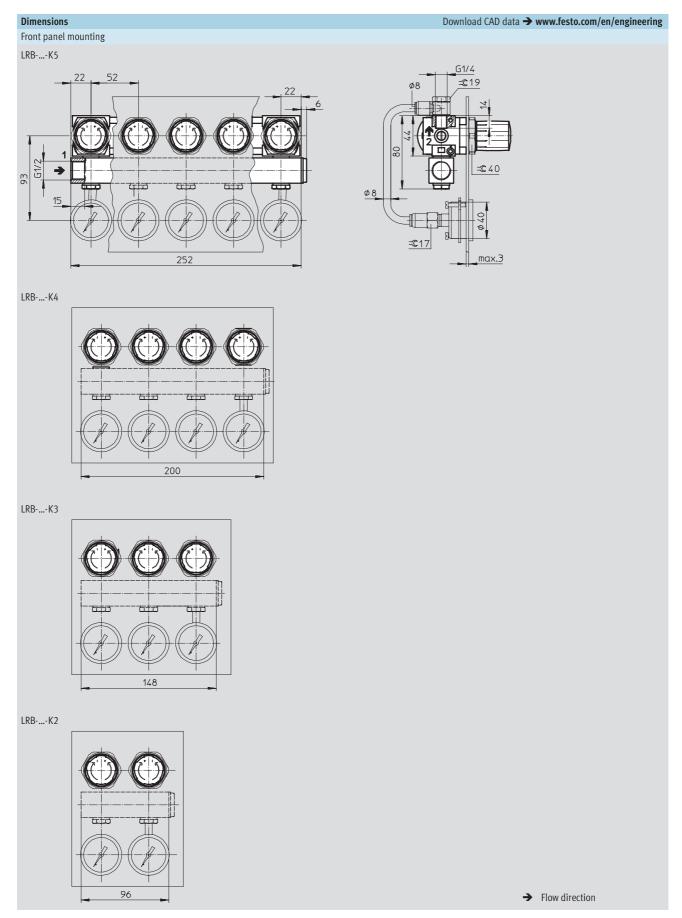




## Pressure regulator combinations LRB-K, D series, polymer



Technical data





# Pressure regulator combinations LRB-K, D series, polymer Technical data

Ordering data	a						
Size	Connection	on Pressure regulation range 0.5 7 bar					
		Part No.	Туре				
Manifold with	2 pressure regulators						
Mini	G1/4	540 040	LRB-1/4-DB-7-O-K2-MINI				
Manifold with	3 pressure regulators						
Mini	G1/4	540 041	LRB-1/4-DB-7-O-K3-MINI				
Manifold with	1 4 pressure regulators						
Mini	G1/4	540 042	LRB-1/4-DB-7-0-K4-MINI				
Manifold with	5 pressure regulators						
Mini	G1/4	540 043	LRB-1/4-DB-7-O-K5-MINI				

### Mounting attachments, D series, polymer

Accessories

### Mounting bracket HR-D

■ For wall mounting

Material:

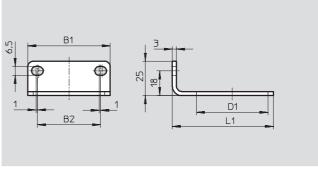
Galvanised steel



Note

The hex nut for attaching this bracket must be ordered separately.





**FESTO** 

Dimensions and ordering data								
Size	B1	B2	D1 Ø	L1	CRC <sup>1)</sup>	Part No.	Туре	
Mini	42	28	36	57.5	2	164 936	HR-D-MINI	

1) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

#### Hex nut HMR

- For front panel mounting
- For attaching the mounting bracket HR-D

Material:

Wrought aluminium alloy



Ordering data		
Size	Part No.	Туре
Mini	530 025	HMR-D-MINI/MAXI

### Connecting plate kit PBL

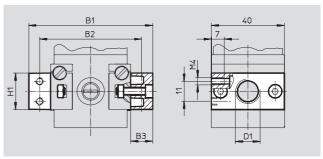
- For wall mounting
- For establishing a pneumatic connection G3/8

Material:

Connecting plate: Die-cast zinc Nut, screws: Galvanised steel Seals: Nitrile rubber

Note on materials: Free of copper and PTFE





Dimensions and ordering data									
Size	B1	B2	В3	D1	H1	CRC <sup>1)</sup>	Part No.	Туре	
Mini	68	56	12	G1/8	20	1	542 787	PBL-1/8-DB-MINI	
	68	56	12	G <sup>1</sup> / <sub>4</sub>	20		542 788	PBL-1/4-DB-MINI	
	74	56	15	G3/8	23		542 789	PBL-3/8-DB-MINI	

Corrosion resistance class 1 according to Festo standard 940 070  $Components \ requiring \ low \ corrosion \ resistance. \ Transport \ and \ storage \ protection. \ Parts \ that \ do \ not \ have \ primarily \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ in \ properties \ decorative \ surface \ requirements, e.g. \ decorative \ decorative \ surface \ requirements, e.g. \ d$ internal areas that are not visible or behind covers.







**FESTO** 

Accessories

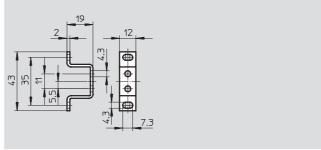
### Mounting bracket HFOE

■ For wall mounting

Material: Galvanised steel

Note on materials: Free of copper and PTFE





Dimensions and ordering data					
Size	CRC <sup>1)</sup>	Part No.	Туре		
Mini	2	159 638	HFOE-D-MINI		

Corrosion resistance class 2 according to Festo standard 940 070
 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

### Mounting bracket kit HRBS-DB-MINI

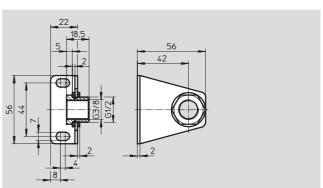
■ For wall mounting

#### Material:

Hollow bolt, housing: Galvanised steel Sealing ring: Polyvinyl chloride

Note on materials: Free of copper and PTFE





Dimensions and ordering data						
Size	Pneumatic con- nection 1	CRC <sup>1)</sup>	Weight [g]	Part No.	Туре	
Mini	G3/8	2	150	540 791	HRBS-DB-MINI	

Corrosion resistance class 2 according to Festo standard 940 070
 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



## Mounting attachments, D series, polymer

**FESTO** 

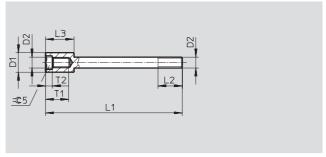
### Threaded pin FRB

■ For service unit combinations

Material: Steel

Note on materials: Free of copper and PTFE





Dimensions and o	rdering data									
Size	D1	D2	L1	L2	L3	T1	T2	CRC <sup>1)</sup>	Part No.	Туре
	Ø			min.						
Mini	7.2	M4	50.5	9	10.5	8.5	2.5	1	542 187	FRB-DB-MINI

<sup>1)</sup> Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

### Nut assortment M4-DB

■ For service unit combinations

Material: Galvanised steel

Note on materials: Free of copper and PTFE



Ordering data			
Size	CRC <sup>1)</sup>	Part No.	Туре
Mini	1	542 790	M4-DB-MINI

<sup>1)</sup> Corrosion resistance class 1 according to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



## Pressure gauges, D series, polymer

Accessories

### Pressure gauge MA, DIN EN 837-1

■ For filter regulators and pressure regulators

Further pressure gauges

→ www.festo.com



Ordering data							
Pneumatic connection	Indicating range		Part No.	Туре			
	[bar]	[psi]					
R1/8	0 10	0 145	162 835	MA-40-10-1/8-EN			

### Pressure gauge MA, DIN EN 837-1

■ For pressure regulator combinations with mounting via bracket

Further pressure gauges

→ www.festo.com



Ordering data				
Pneumatic connection	Indicating range		Part No.	Туре
	[bar]	[psi]		
G1/4	0 10	0 145	183 900	MA-40-10-G <sup>1</sup> / <sub>4</sub> -EN

### Flanged pressure gauge FMA, DIN EN 837-1

■ For pressure regulator combinations with front panel mounting

Further pressure gauges

→ www.festo.com



Ordering data					
Nominal size	Pneumatic con-	Indicating range		Part No.	Туре
	nection	[bar]	[psi]		
40	G <sup>1</sup> / <sub>4</sub>	0 10	0 145	159 596	FMA-40-10-1/4-EN

## Push-in fittings, D series, polymer

Accessories

Push-in T-fitting QSTF 360° rotatable with male and female thread

Further push-in fittings

→ www.festo.com



Ordering data					
Pneumatic connection			Part No.	Туре	PU*
Male thread	Female thread	Tubing O.D.			
G <sup>1</sup> / <sub>4</sub>	G <sup>1</sup> / <sub>4</sub>	8	186 203	QSTF-G <sup>1</sup> / <sub>4</sub> -8	1

Packaging unit quantity

### Push-in Y-fitting QSYLV

360° rotatable Male thread with external hex

Further push-in fittings

→ www.festo.com



Ordering data				
Pneumatic connection	Tubing O.D.	Part No.	Туре	PU*
G1/4	8	186 210	QSYLV-G <sup>1</sup> / <sub>4</sub> -8	1

Packaging unit quantity

### **Push-in fitting QSF**

Female thread with external hex

Further push-in fittings

→ www.festo.com



Ordering data				
Pneumatic connection	Tubing O.D.	Part No.	Туре	PU*
G <sup>1</sup> / <sub>4</sub>	8	153 026	QSF-1/4-8-B	10

Packaging unit quantity





## Plastic tubing and filter cartridges, D series, polymer

**FESTO** 

Accessories

### Plastic tubing PCN

■ For condensate drain

Material: Polyvinyl chloride

Further tubing

→ www.festo.com



Ordering data					
Tubing O.D.	Tubing I.D.	Weight	Part No.	Туре	PU*
[mm]	[mm]	[g/m]			[m]
6.5	4	25	7 134	PCN-4-NT	50

\* Packaging unit

### Plastic tubing PUN-E

Highly flexible, hydrolysis and microbe resistant tubing

Material: Polyurethane

Note on materials: Free of copper and PTFE

Further tubing

→ www.festo.com



Ordering data				
Tubing O.D.	Colour	Part No.	Туре	PU*
[mm]				[m]
8	Silver	535 322	PUN-E-8x1-SI	50
		534 174	PUN-E-8x1-SI-400	400
	Blue	535 327	PUN-E-8x1-BL	50
		534 175	PUN-E-8x1-BL-400	400
	Black	538 467	PUN-E-8x1-SW	50
		538 462	PUN-E-8x1-SW-400	400

\* Packaging unit

### Filter cartridges LFP



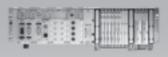
Ordering data			
Size	Grade of filtration [µm]	Part No.	Туре
Mini	5	547 957	LFP-DB-MINI-5M
	40	534 502	MS4-LFP-E

### Products and services – everything from a single source

Products incorporating new ideas are created when enthusiasm for technology and efficiency come together.

Tailor-made service goes without saying when the customer is the focus of attention.







#### Pneumatic and electrical drives

- Pneumatic cylinders
- Semi-rotary drives
- Handling modules
- Servopneumatic positioning systems
- Electromechanical drives
- Positioning controllers and controllers

#### Valves and valve terminals

- Standard valves
- Universal and applicationoptimised valves
- Manually and mechanically actuated valves
- Shut-off, pressure control and flow control valves
- Proportional valves
- Safety valves

### Fieldbus systems/ electrical peripherals

- Fieldbus Direct
- Installation system CP/CPI
- Modular electrical terminal CPX

### Compressed air preparation

- Service unit combinations
- Filter regulators
- Filters
- Pressure regulators
- Lubricators
- On-off and soft-start valves
- Dryers
- Pressure amplifiers
- Accessories for compressed air preparation

Components

Customer-specific solutions

Modules

Industry-specific solutions

Services from Festo to increase your productivity – across the entire value creation sequence



- Engineering for greater speed in the development process
- CAD models
- 14 engineering tools
- Digital catalogue
- FluidDRAW®
- More than 1,000 technical consultants and project engineers worldwide
- Technical hotlines



- --- Supply chain for greater speed in the procurement process
- E-commerce and online shop
- Online order tracking
- Euro special manufacturing service
- Logistics optimisation



### Gripping and vacuum technology

- Vacuum generators
- Vacuum grippers
- Vacuum security valves
- Vacuum accessories
- Standard grippers
- Micro grippers
- Precision grippers
- Heavy-duty grippers



### Sensors and monitoring units

- Proximity sensors
- Pressure and flow sensors
- Display and operating units
- Inductive and optical proximity sensors
- Displacement encoders for positioning cylinders
- Optical orientation detection and quality inspection



#### Controllers/bus systems

- Pneumatic and electropneumatic controllers
- Programmable logic controllers
- Fieldbus systems and accessories
- Timers/counters
- Software for visualisation and data acquisition
- Display and operating units



#### Accessories

- Pipes
- Tubing
- Pipe connectors and fittings
- Electrical connection technology
- Silencers
- Reservoirs
- Air guns

### All in all, 100% product and service quality

A customer-oriented range with unlimited flexibility:
Components combine to produce ready-to-install modules and systems. Included in this are special designs – since at Festo, most industry-specific products and customer-specific solutions are based on the 23,000 plus catalogue products. Combined with the services for the entire value creation sequence, the end result is unbeatable economy.



### Assembly – for greater speed in the assembly/commissioning process

- Prepack
- Preassembly
- Turnkey pneumatics
- Handling solutions



## Operation – for greater speed in the operational process

- Spare parts service
- Energy saving service
- Compressed air consumption analysis
- Compressed air quality analysis
- Customer service

### What must be observed when using Festo components?

Specified limit values for technical data and any specific instructions must be adhered to by the user in order to ensure recommended operating conditions.

When pneumatic components are used, the user shall ensure that they are operated using correctly prepared compressed air without aggressive media.

When Festo components are used in safety-oriented applications, the user shall ensure that all applicable

national and local safety laws and regulations, for example the machine directive, together with the relevant references to standards are observed. Unauthorised conversions or modifications to products and systems from Festo involve a safety risk and are thus not permissible.

Festo does not accept any liability for resulting damages.

You should contact Festo's advisors if one of the following apply to your application:

- The ambient conditions and conditions of use or the operating medium differ from the specified technical data.
- The product is to perform a safety function.
- A risk or safety analysis is required.
- You are unsure about the product's suitability for use in the planned application.
- You are unsure about the product's suitability for use in safety-oriented applications.

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